

# RDX300-A ECONOMY ROOF DRAIN (Aluminum, Funnel Type Outlet) RDX300-C ECONOMY ROOF DRAIN (Copper, Funnel Type Outlet) RDX300-SS ECONOMY ROOF DRAIN (Stainless Steel, Funnel Type Outlet) Note: RDX300-C (Copper) and RDX300-SS (Stainless Steel) similar. See reverse side of page for material changes.

# INSTALLATION

"Installation Instructions" are provided with every Thaler product. Essentially, the Thaler RDX300-A roof drain is installed by fitting and connecting the drain outlet into the rainwater leader, screwing the strainer retainer/membrane compression unit into the funnel, carefully bolting down the strainer to clamp the membrane to the deck flange, and as follows:

BUR: Set drain flange over membrane in layer of plastic cement and flash in with 3 overlapping layers of felt flashing.

ModBit: Torch membrane until bitumen is fluid and set drain flange into fluid. Flash in flange with two overlapping layers of ModBit and seal with asphalt sealer.

Single Ply: Set drain flange in layer of membrane adhesive before applying membrane over flange. Note: for PVC membrane, specify PVC coated drain flange by adding suffix P to end of model number, e.g. RDX300-A-P; weld roofing to drain flange using PVC torch.

Precautions: If coating drain flange with a bituminous paint on site, allow 24 hours for drying before applying roof membrane.

Ordering: Available throughout North America. Contact Thaler for list of distributors and current cost information. Most products are readily available from stock.

Canada 1 800 387-7217 U.S. 1 800 576-1200 Internet: www.thalermetal.com e-mail: info@thalermetal.com

# ROOF SPECIALTIES RDX300-A ECONOMY ALUMINUM ROOF DRAIN (Recessed body, Funnel Outlet)

### DESCRIPTION

The Thaler RDX300-A Economy Roof Drain consists of a vandalproof cast aluminum strainer, aluminum recessed strainer retainer/membrane compression unit, deck flange with funnel type straight aluminum outlet fitted with a aluminum ferrule.

Prominent Features: Faster, more economical and easier installation (2 minutes) than competitively positioned drains (no special expertise required). Provides extremely reliable outlet/leader seal. Unique strainer retainer/membrane compression unit also provides best obtainable seal around deck flange by clamping membrane perfectly at a critical juncture. Strainer is rendered vandalproof via 3/8" (10 mm) dia. s.s. retaining bolt.

Leader Diameters: Suitable for 2" (51 mm) to 6" (152 mm) leader sizes.

Options: Copper or stainless steel model also available. T-7 aluminum Flow Control accessory (weir) for utilizing roof as temporary reservoir during excessive rainfall. T-10 stainless steel underdeck clamp. T-12 stainless steel ballast guard for inverted roof applications. PVC coated deck flange for PVC roof membrane. Bituminous painted deck flange for BUR and ModBit roof membrane.

## RECOMMENDED USE

Primarily all purpose economy drain for flat roofs employing conventional roof membrane applications (without ballast guard) or inverted roof membrane applications (with ballast guard). Suitable for PVC, cast iron, steel, copper, or other type leaders. APPROVALS

#### APPROVAL

Conforms to ANSI A112.21.2 Roof Drains standard.

#### WARRANTY

20 year warranty against defects in materials and/or manufacture when installed in accordance with Thaler "Installation Instructions". Copy of Warranty Certificate available upon request.

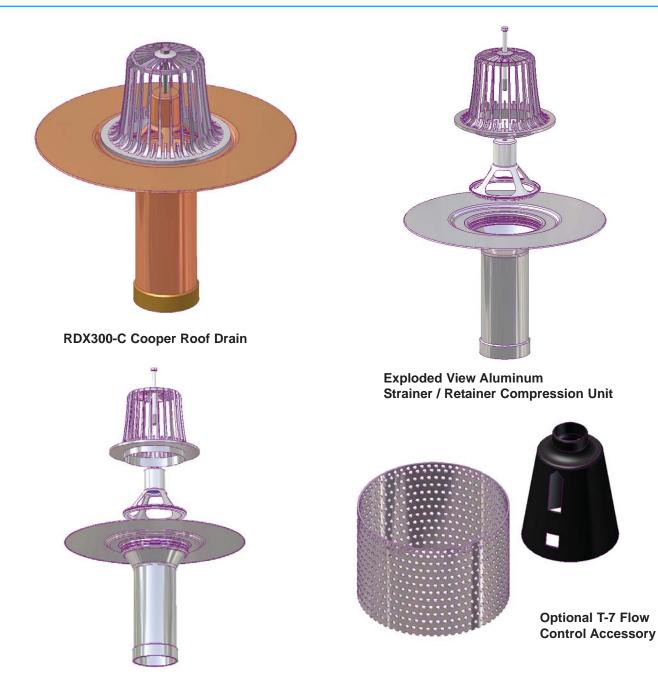
#### MAINTENANCE

No maintenance required (maintenance free), however, as per CRCA/NRCA recommendations, drains should be inspected twice a year (spring and fall) and any debris removed from both around and inside the strainer.

# SPECIFICATION (Short Form)

Roof drains: Thaler RDX30-A drain for [2" (51 mm)] to [6" (152 mm)] leader size, with: vandalproof cast aluminum strainer with integral gravel guard fins and 3/8" (10 mm) s.s. retaining bolt; strainer retainer/membrane compression unit; .064" (1.6 mm) spun aluminum compression unit; deck flange with funnel type straight outlet fitted with aluminum ferrule; [T-7 aluminum flow control accessory;] [T-10 stainless steel underdeck clamp;] [T-12 perforated 22 ga. (0.76 mm) s.s. ballast guard;] [PVC coated deck flange] [bituminous painted deck flange]; manufactured by Thaler Metal Industries, 1-800-387-7217 (Mississauga, Ontario, Canada) or 1-800-576-1200 (New Braunfels, TX), installed as per manufacturer's written instructions. Provide standard 20 year warranty against defects in materials and/or manufacture.

M-25



Underside of Deck Flange Showing Funnel Type Outlet

**T-12 Ballast Guard** 

## Material Specification for RDX300-C (Copper) and RDX300-SS (Stainless Steel) Roof Drains (RDX300-A Aluminum Illustrated on page M-25) Note: In Short Form specification on front side of sheet, edit clause to reflect choice of copper (RDX300-C) or stainless steel (RX300-SS) roof drain in lieu of aluminum if desired.

Drain Type	Strainer	Underdeck Clamp	Drain Body and Base	Membrane Compression Unit	T-6 Ferrule	T-7 Flow Control	T-12 Ballast Guard
RDX300-A	Cast Aluminum	Stainless Steel	Aluminum 0.064" (1.6 mm)	Aluminum	Aluminum	Aluminum	Stainless Steel
RDX300-C	Cast Aluminum	Stainless Steel	Copper base: 24 oz. 0.032" (0.831 mm) pipe: DWV 0.058" (1.47mm)	Copper	Brass	Copper or Painted Aluminum	Stainless Steel
RDX300- SS	Cast Aluminum	Stainless Steel	Stainless Steel base: 22 Ga. (0.8mm) pipe: Type 304 L 0.12" (3mm)	Stainless Steel	Stainless Steel	Painted Aluminum or Stainless Steel	Stainless Steel