

#### NSTALLATION

"Installation Instructions" are provided with every Thaler product. Essentially, Thaler split flashings are installed by aligning the flashing sections (2, 3, or 4 sections, depending on diameter), applying silicone lubricant to EPDM seals, temporarily snapping the sections together using one or more Crawford ratchet type tightening straps (by others), and as follows:

BUR: Set deck flange in layer of plastic cement and flash in with 3 overlapping layers of felt flashing.

ModBit: Torch membrane until bitumen is fluid and set flange into fluid. Flash in flange with two overlapping layers of ModBit and seal with asphalt sealer.

Single Ply: Set deck flange in layer of membrane adhesive and extend single ply up sleeve as per single ply manufacturer's recommendations and clamp membrane to flashing. Note: for PVC membrane, specify PVC coated flashing by adding suffix P to end of model number, e.g. SJP-1-P; weld roofing to deck flange using PVC torch

**Precautions:** If coating deck flange with bituminous paint on site, allow 24 hours for drying before applying roof membrane.

Coolle-Ht Cap: Twist cap open and fit around pipe or protrusion and connect the lap joint by re-installing the stainless steel bolt.

Ordering: Available throughout North SPJ-1 ROUND SPLIT FLASHING America. Contact Thaler forcurrent cost information. Most products readily available from stock.

#### **ROOF SPECIALITIES**

# SPJ-1 ROUND SPLIT FLASHINGS

#### DESCRIPTION

Thaler SPJ-1 Round Split Flashings consist of a split stainless steel flashing sleeve with integral deck flange and split coolie-hat cap fitted with an EPDM triple pressure grommet seal. Continuous EPDM seals are also located at the split junctures of the sleeve and deck flange. Available in stainless steel only. Clips are used to snap or lock the friction-fit flashing sections together.

Diameter: 3" to 120" (76 mm to 3048 mm) in any increment. Note: Flashings are installed in two split sections for up to 48" (1220 mm) dia; three sections for 48" to 72" (1220 mm to 1830 mm) dia; four sections for over 72" (1830 mm) dia.

Helght: 9" to 48" (229 mm to 1220 mm) in any increment.

Prominent Features: Custom sizing is standard. Never needs caulking (see Thaler EPDM Flashing Seals literature). More economical than SPJ-2 Round Split Flashing (Vented Cap). Options: PVC coated deck flange for PVC roof membrane. Bituminous painted deck flange for BUR and ModBit roof membrane. See SPJ-2 for vented cap (prevents condensation build-up on inside of sleeve).

#### RECOMMENDED USE

Suitable for round plastic, steel, stainless, copper or cast iron pipes, stacks or other round roof projections where flashing sleeve can only be fitted around the projection rather than over it. Example uses include hydro generator stacks, oil refinery process piping, railings, and other retrofit applications.

### APPROVALS

CSA Approved to CSA B272-93 (Prefabricated Self-Sealing Roof Vent Flashings). Note: In addition to the CSA tests, Thaler in-house testing was performed with the EPDM Triple Pressure Grommet Seal submerged in 8" (203 mm) of water for 3 months with no leakage.

#### WARRANTY

20 year warranty against leaks and defects in materials and/or manufacture when installed in accordance with Thaler "Installation Instructions". Warranty not valid where EPDM seals are subjected to unusually harsh corrosive environments e.g. pulp mills, mining facilities and similar applications.

## MAINTENANCE

No maintenance required (maintenance free).

## SPECIFICATION (Short Form)

Round split flashings: Thaler SPJ-1 Round, Split Flashing [12" (305 mm) high] x [8" (203 mm) dia.] [of sizes as noted on drawings] .018" (26 ga.) sleeve with gauge of cap to suit, Type 304 stainless steel; to CSA B272-93; with EPDM triple pressure grommet seal around cap and continuous EPDM seals at split junctures of sleeve and deck flange; [PVC coated deck flange] [bituminous painted deck flange]; matching split cap with overlapped and s.s. bolted closure design; manufactured by Thaler Metal Industries, 1-800-387-7217 (Mississauga, Ontario, Canada) or 1-800-576-1200 (New Braunfels, TX), installed as per manufacturer's written instructions. Provide 20 year warranty against leaks and defects in materials and/or manufacture.



