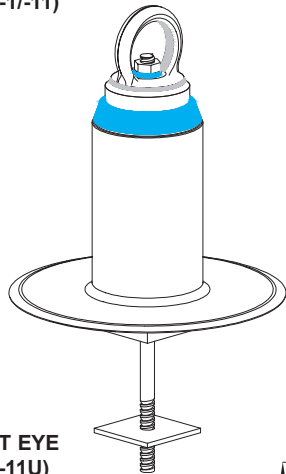
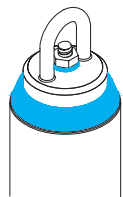


**FORGED EYE (FARA-1/-11)**



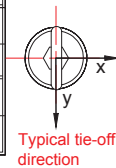
**U BOLT EYE (FARA-11U)**



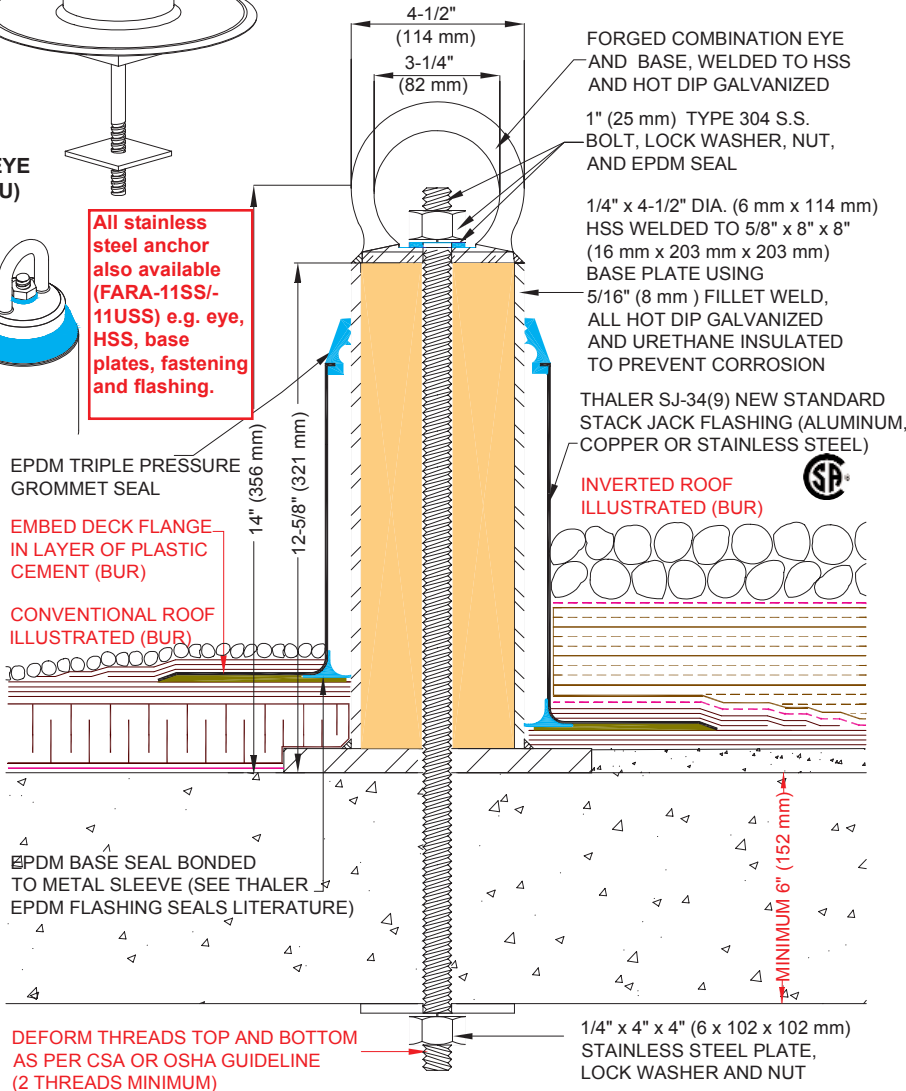
All stainless steel anchor also available (FARA-11SS/-11USS) e.g. eye, HSS, base plates, fastening and flashing.

Anchor Type	Eye Construction	Load Direction	Deflection After Load of 5400 lbs (24.03 kN) was Released
FARA-1	Forged Eye, Galvanized	Perpendicular to the eye (x)	0.016" (0.406 mm)
		Parallel to the eye (y)	0.008" (0.203 mm)
FARA-11	Forged Eye, Stainless Steel	Perpendicular to the eye (x)	0.046" (1.168 mm)
		Parallel to the eye (y)	0.013" (0.330 mm)
FARA-11U	U Bolt, Stainless Steel	Perpendicular to the eye (x)	0.203" (5.156 mm)
		Parallel to the eye (y)	0.019" (0.482 mm)

ALL TESTING REPORTS AVAILABLE UPON REQUEST



Note: Anchors are designed to resist without fracture and/or pull-out a force of 5400 lbs (24.03 kN), applied in the most adverse direction (x).



**FARA-1/-11/-11U/ FALL ARREST ROOF ANCHORS (Bolt-Through)**

PATENTED

NOTE: REFER TO PAGES I-34, I-35, I-36 FOR NON-STANDARD HEIGHT ANCHORS

**INSTALLATION**

"Installation Instructions" are provided with every Thaler product. Essentially, Thaler FARA-1/-11/-11U Fall Arrest Roof Anchors are installed by through-bolting the anchor to the structural concrete roof deck as per Thaler layout drawings, using a recommended tightening torque of 125 ft-lbf (169 Nm), deforming the exposed bolt threads at both ends, then placing the flashing sleeve over the anchor and roof membrane, and as follows:

- BJR:** Set flashing deck flange in layer of plastic cement and flash in with 3 overlapping layers of felt flashing.
- ModBit:** Torch membrane until bitumen is fluid and set flashing flange into fluid. Flash in flange with two overlapping layers of ModBit and seal with asphalt sealer. Do not overheat (melt) EPDM base seal.
- Single Ply:** Set deck flange in layer of membrane adhesive and extend single ply up sleeve to highest elevation possible and clamp membrane to STACK JACK Flashing. Note: for PVC membrane, specify PVC coated STACK JACK by adding suffix P to end of model number e.g. FARA-1-A-P; weld roofing to deck flange using PVC torch.
- Precautions:** Apply an asphaltic or other type protective coating to aluminum STACK JACK Flashing to a height of 2" (51 mm) above a limestone ballast to avoid corrosive reaction. Also, if coating deck flange with bituminous paint on site, allow 24 hours for drying before applying roof membrane.
- Ordering:** Specify flashing material required by adding appropriate suffix to model number e.g. FARA-1-A, for aluminum, etc. Available throughout North America. Contact Thaler for list of distributors and current cost information. Most products are readily available from stock. Note: The FARA-11 stainless steel forged eye has a galvanized finish over top of the stainless steel. The process of galvanizing the lower part of the anchor requires the entire anchor to be clipped in the zinc bath, thereby covering the stainless steel eye. If there is any question about product received on site, the eye material may be checked with a magnet. Type 304 stainless steel is non-magnetic.

**ROOF SPECIALTIES**  
**FARA-1/-11/-11U**  
**"FIXED EYE"**  
**FALL ARREST ROOF ANCHORS (Bolt-Through)**

**DESCRIPTION**

Thaler FARA bolt-through anchors consist of a urethane insulated hollow steel post (HSS) with base plate, single stainless steel bolt for securing to concrete roof slab, and flashing sleeve. The top of the anchor is available with three different options:

1. With very high strength, galvanized forged eye (FARA-1). All stainless steel (FARA-11SS).
2. With very high strength, stainless steel forged eye (FARA-11). All stainless steel (FARA-11SS).
3. With high strength stainless steel U Bolt eye (FARA-11U). All stainless steel (FARA-11USS).

**Prominent Features:** Condensation free and maintenance free (attractive, neat flashing never needs caulking; see Thaler EPDM Flashing Seals literature). Anchor integrity is backed by \$7,000,000.00 liability insurance.

**Options:** All stainless steel anchor, PVC coated flashing deck flange for PVC roof membrane. Bituminous painted flashing deck flange for BUR and ModBit roof membrane. See other Thaler FARA models for different securements.

**RECOMMENDED USE**

Suitable for all flat roofs as fall arrest anchors for securing workers' lifelines or the tying back of suspended access equipment such as outrigger beams and parapet wall clamps. Also suitable for suspension of boatswain chair.

**APPLICABLE STANDARDS**

Thaler FARA anchors conform to all Canadian and U.S. standards, provincial and state labour/safety codes and materials standards relating to anchor fabrication, window cleaning and other suspended maintenance operations. Conformance includes CSA, OML, ASME, ANSI, IWCA, OSHA, CAL, OSHA, AISC, AWS, and other references. Thaler SJ-34 New-Standard STACK JACK Flashing conforms to CSA B272-93. See separate Thaler FARA Systems Fall Protection literature for specific data.

**WARRANTY**

20 year warranty (lifetime on all stainless steel) against leaks, condensation and defects in materials and/or manufacture when installed in accordance with Thaler "Installation Instructions". Copy of Warranty Certificate available upon request.

**MAINTENANCE**

Regulatory authorities require anchors to be inspected annually with inspection data (date, inspector's name and comments) recorded in the Fall Protection Maintenance Log Book for Window Cleaning and/or Other Suspended Access Maintenance Operations (including travel restraint). Apart from this requirement, Thaler anchors require no maintenance (maintenance free).

**PLANNING SERVICE**

Thaler will provide layout drawings for fall arrest roof anchors in compliance with all applicable standards, safety regulations and local building codes. A nominal, low-cost fee is charged for this service (refunded if Thaler secures the contract to supply the anchors).

**SPECIFICATION (Short Form)**

**Fall arrest roof anchors:** Thaler [FARA-1 with galvanized forged 1018 steel eye] [FARA-11 with Type 304 stainless steel forged eye] [FARA-11U with Type 304 stainless steel U bolt] roof anchor to [CSA Z91-02] [OSHA 1910.66, Sub parts D and F] with: urethane insulated, hollow, hot dipped galvanized ASTM 500C steel post (HSS) 1/4" (6 mm) wall thickness x 4-1/2" (114 mm) dia. x 12" (305 mm) high welded to 5/8" x 8" (16 mm x 203 mm x 203 mm) 44W base plate; single 1" (25 mm) Type 304 s.s. bolt with EPDM weather seal, top nut and washer, and Type 304 s.s. 1/4" x 4" x 4" (6 mm x 102 mm x 102 mm) underdeck plate, lock washer and nut; SJ-34(9), 9" (229 mm) high New-Standard STACK JACK Flashing of [.064" (1.6 mm) mill finish 1100-T02 alloy aluminum] [.032" (0.831 mm) 24 oz. copper] [.031" (0.79 mm) 22 ga. Type 304 stainless steel] to CSA B272-93, with EPDM Triple Pressure Grommet Seal and EPDM Base Seal and [bituminous painted deck flange] [PVC coated deck flange]; manufactured by Thaler Metal Industries, 1-800-387-7217 (Mississauga, Ontario, Canada) or 1-800-576-1200 (New Braunfels, TX), installed as per manufacturer's written instructions. Provide 20 year warranty against leaks, condensation and defects in materials and/or manufacture.

